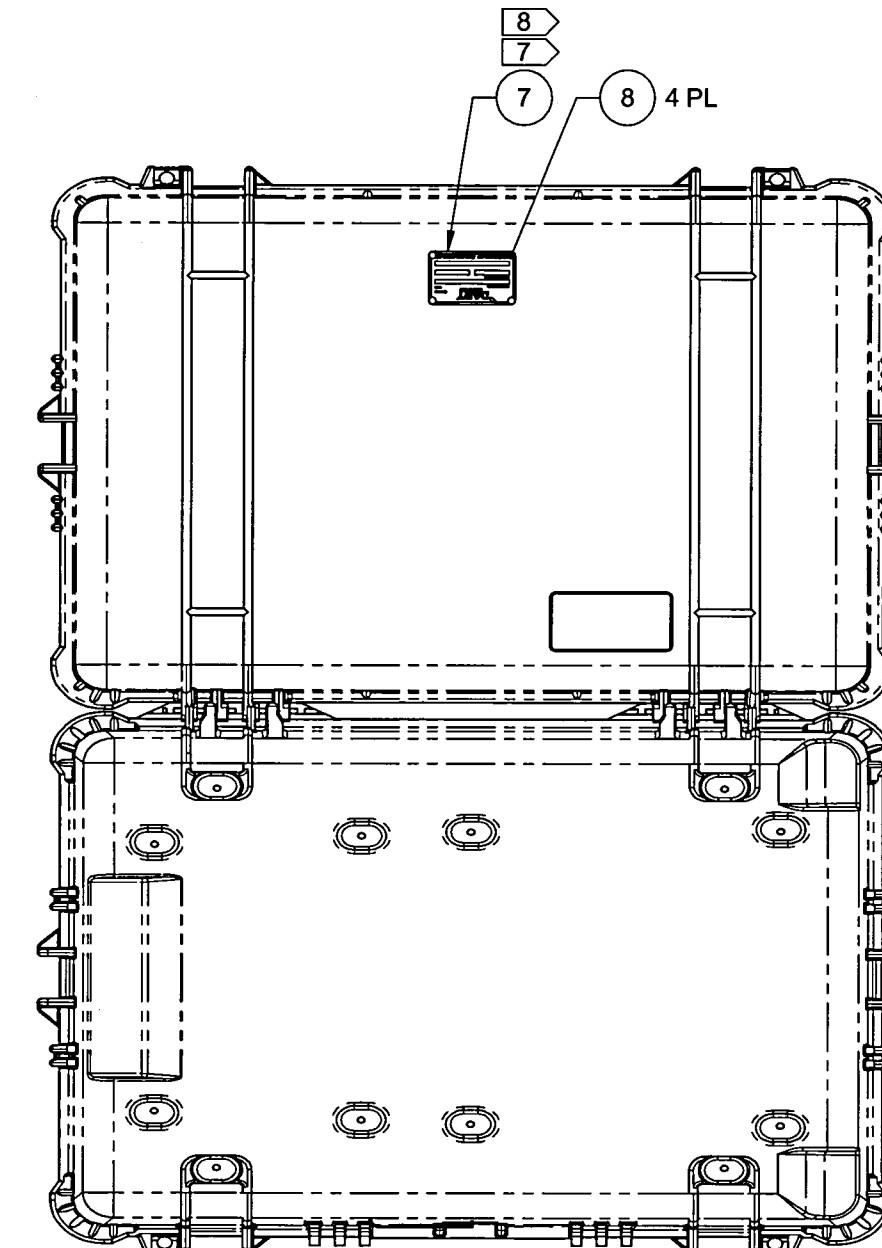
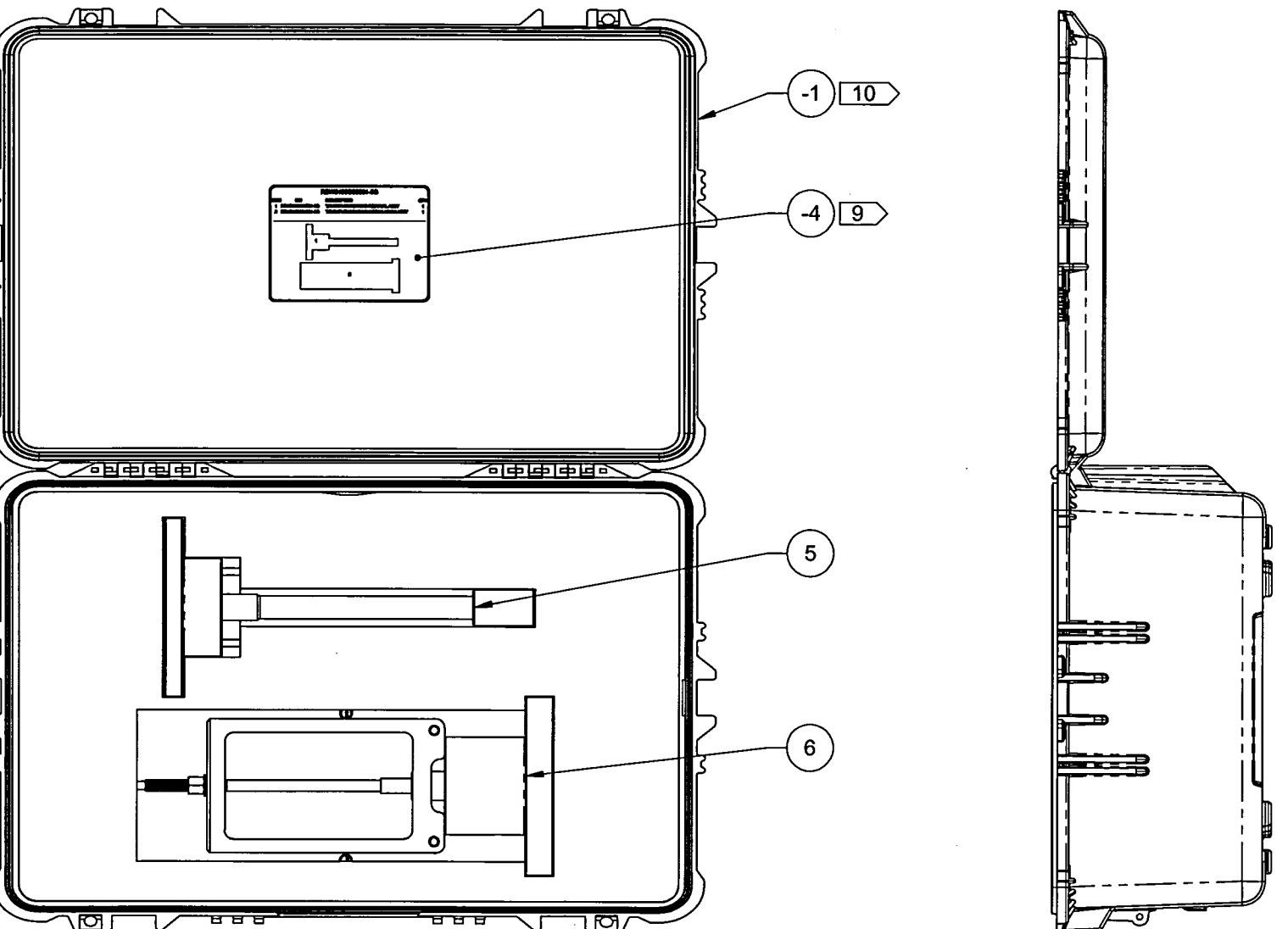


ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6430G03331-8G-1	PACKAGING ASSY
-4	1	RBW6430G03331-8G-4	POSITION PLACARD
5	1	RBW6430G03731-8G	T/R DUPLEX BEARING REMOVAL ASSY
6	1	RBW6430G04031-8G	T/R DUPLEX BEARING INSTALLATION ASSY
7	1	RB41011	DART PLACARD
8	4	McMaster#97524A032 OR EQUIV.	ALUMINUM SEALING BLIND RIVETS 1/8" DIA. x 0.425" LG.

D



## NOTES:

- 1) MATERIAL: N/A  
2) HEAT TREAT: N/A  
3) FINISH: N/A  
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°

X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"  
5) UNITS: INCHES UNLESS OTHERWISE NOTED

- 6) BREAK SHARP EDGES: N/A  
7) IDENTIFICATION: ENGRAVE THE TOOL P/N & S/N ON THE DART PLACARD WHERE INDICATED  
8) INSTALL THE DART PLACARD ONTO THE TOP OF THE CASE IN AVAILABLE AREA USING ALUMINIUM POP RIVETS  
9) HOT GLUE THE PLASTIC PLACARD ONTO THE TOP FOAM  
10) HOT GLUE THE TOP AND BOTTOM FOAM INTO THE CASE

RBW6430G03331-8G T/R DUPLEX BEARING REMOVAL / INSTALLATION KIT

A	NEW ISSUE	18-578	VM
REV.	DESCRIPTION	ECN #	BY
DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	VM		
MFG. APPR.	DP		
APPROVED	VH	TOOL PART #	REV. A
		RBW6430G03331-8G	SHEET 1 OF 5
TITLE		SCALE	
T/R DUPLEX BEARING REMOVAL / INSTALLATION KIT		NTS	
DATE 8/30/2018		COPYRIGHT © 2018 BY DART AEROSPACE LTD	
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			

8

7

6

5

4

3

2

1

A

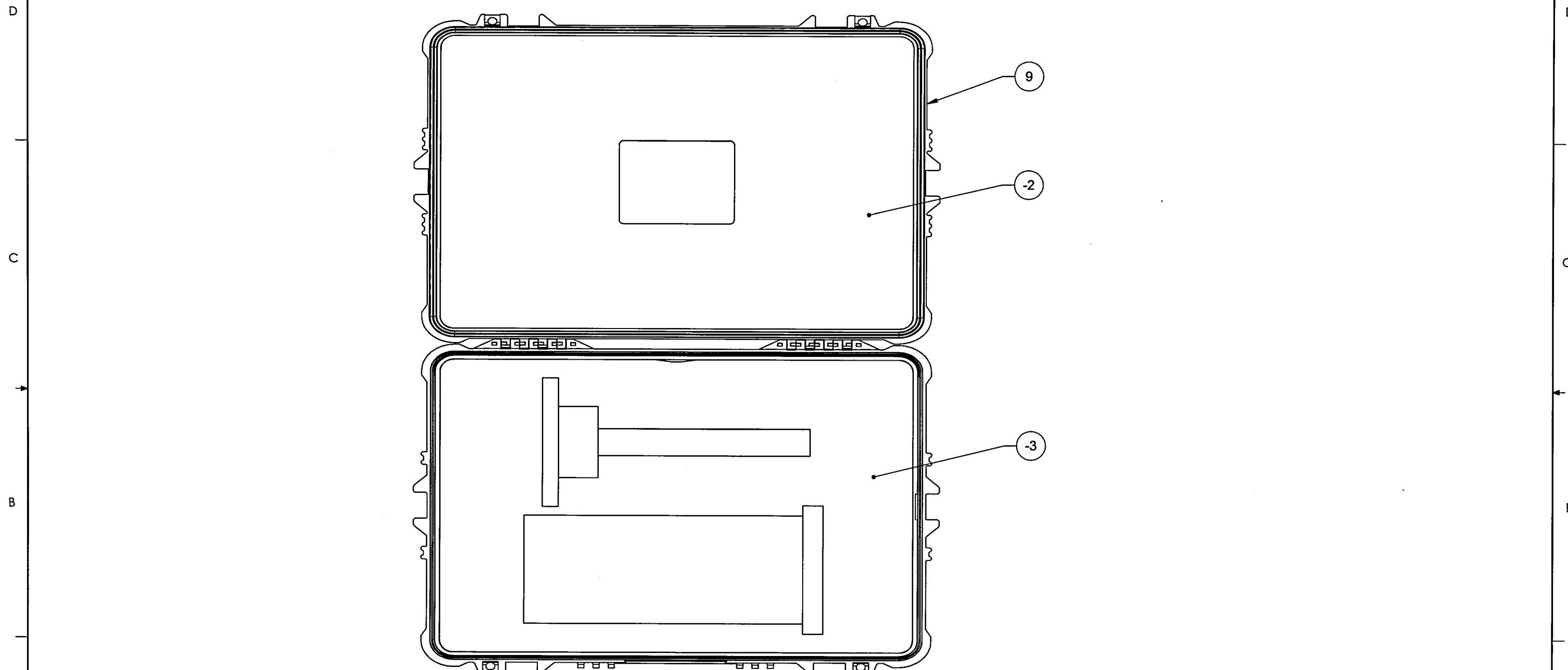
D

C

B

A

ITEM #	QTY	PART #	PART TITLE
-2	1	RBW6430G03331-8G-2	TOP FOAM
-3	1	RBW6430G03331-8G-3	BOTTOM FOAM
9	1	PELICAN #APP-1650-E	PELICAN CASE 1650



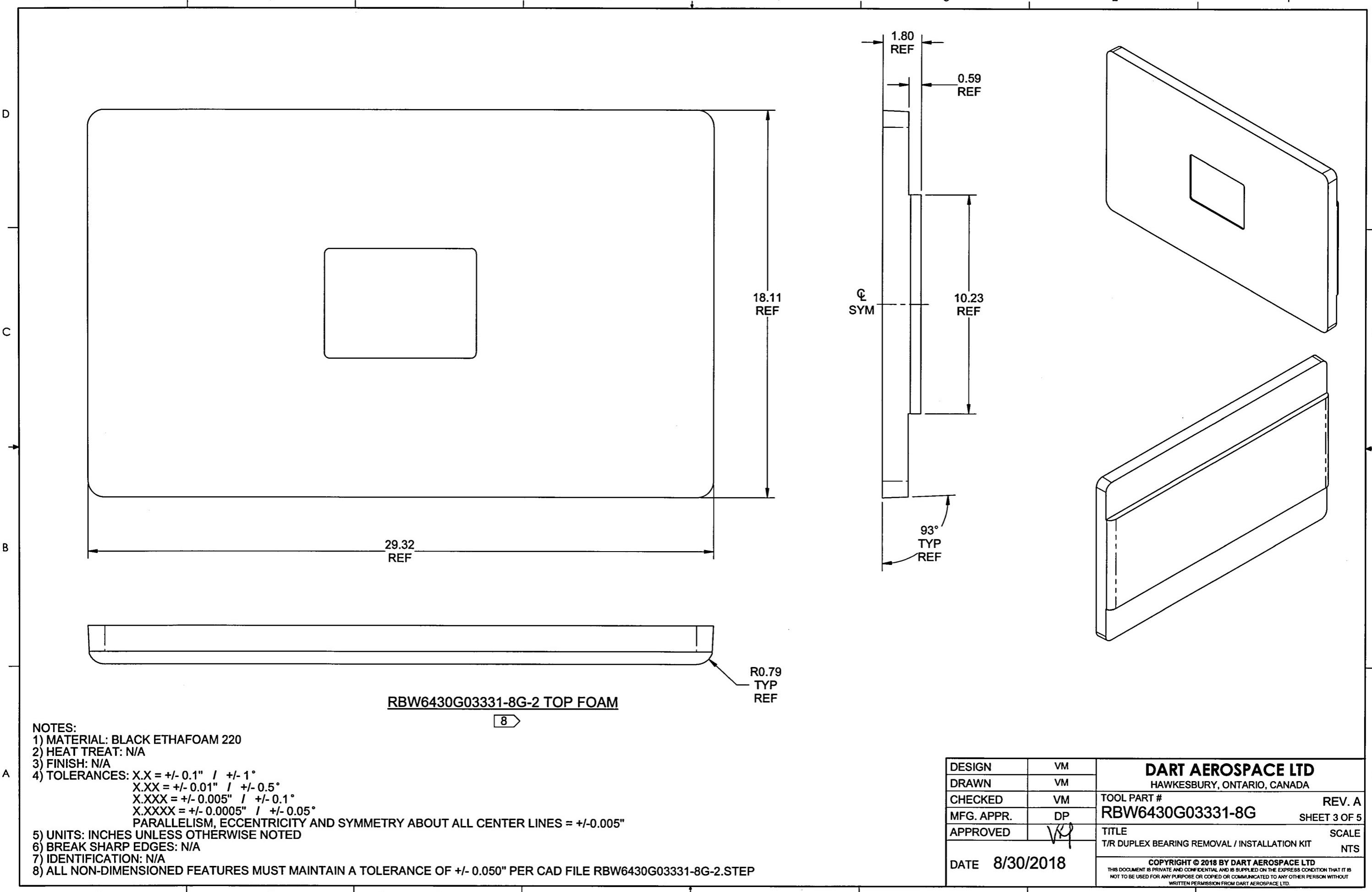
RBW6430G03331-8G-1 PACKAGING ASSY

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: N/A

DESIGN	VM	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA
DRAWN	VM	
CHECKED	VM	TOOL PART # <b>RBW6430G03331-8G</b> REV. A SHEET 2 OF 5
MFG. APPR.	DP	
APPROVED	VJ	TITLE T/R DUPLEX BEARING REMOVAL / INSTALLATION KIT SCALE NTS
DATE	8/30/2018	

COPYRIGHT © 2018 BY DART AEROSPACE LTD  
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS  
NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT  
WRITTEN PERMISSION FROM DART AEROSPACE LTD.



8 7 6 5 4 3 2 1

D

C

B

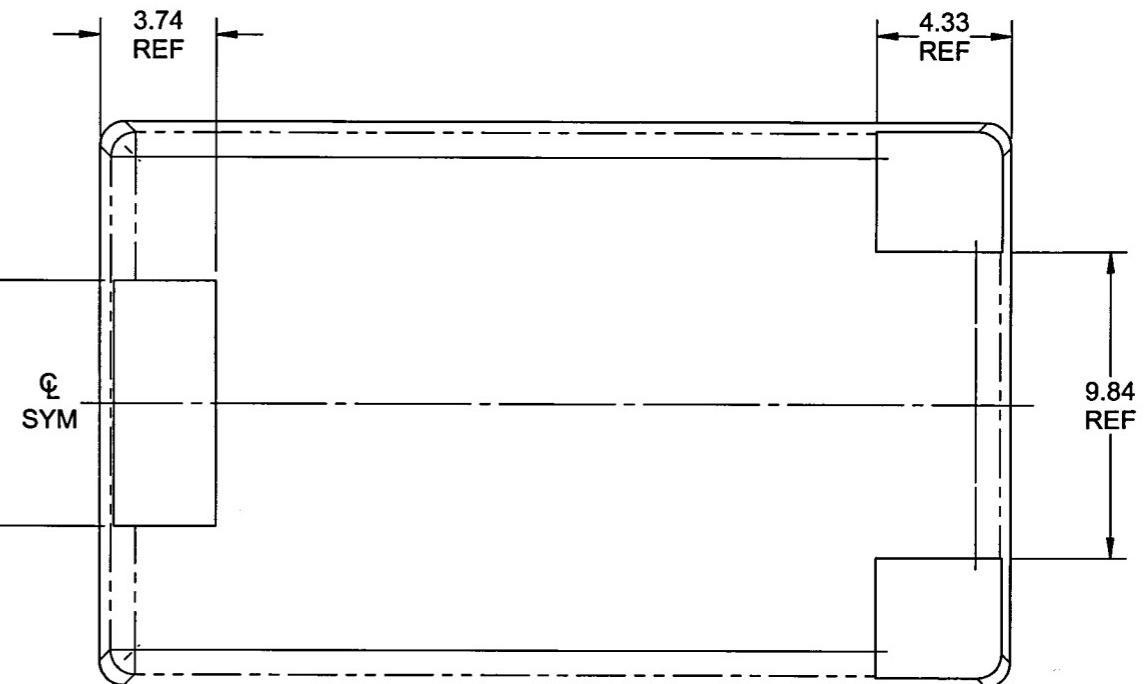
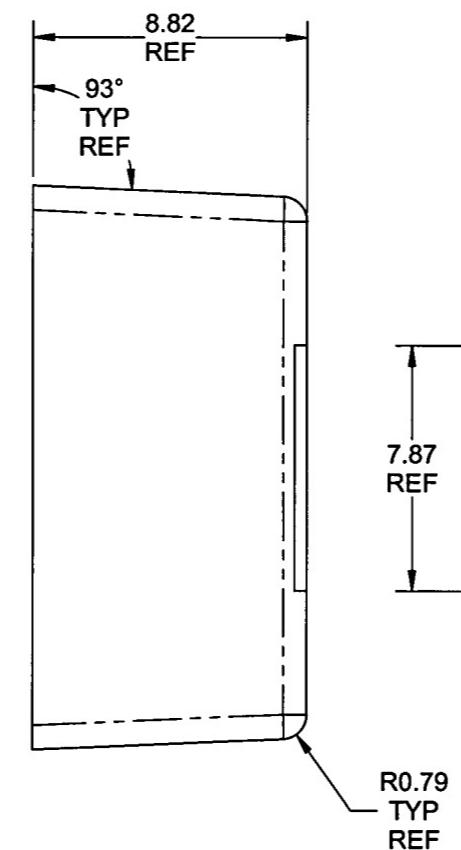
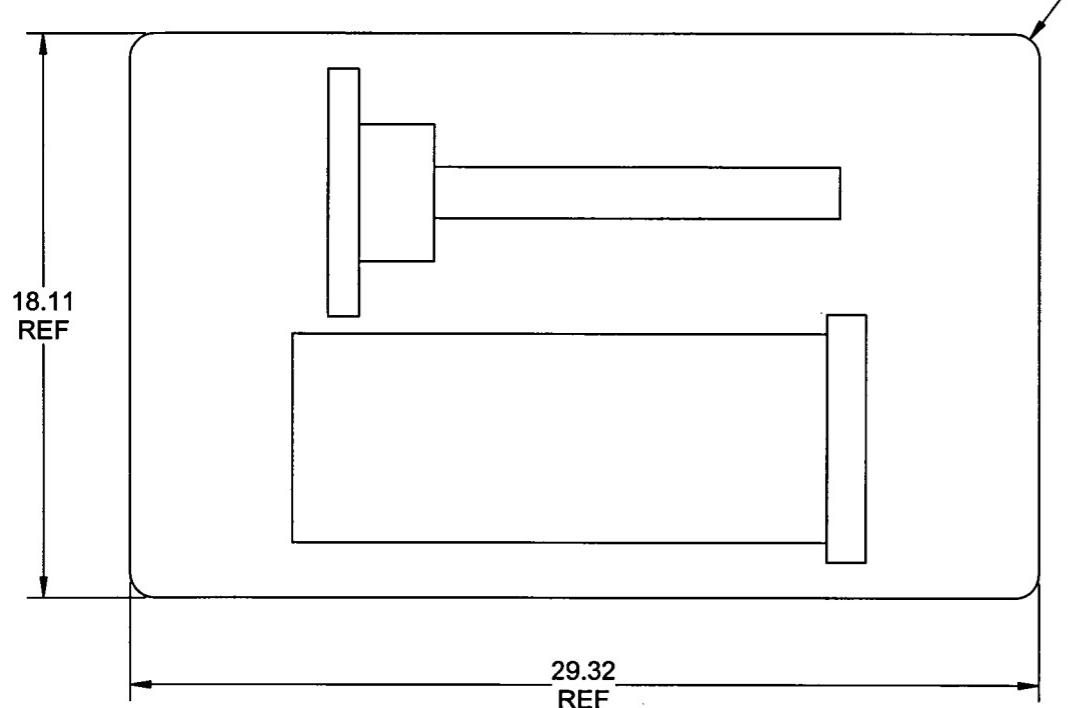
A

D

C

B

A



### RBW6430G03331-8G-3 BOTTOM FOAM

#### NOTES:

- 1) MATERIAL: BLACK ETHAFOAM 220
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: N/A
- 8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBW6430G03331-8G-3.STEP

DESIGN	VM	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA
DRAWN	VM	
CHECKED	VM	TOOL PART #
MFG. APPR.	DP	<b>RBW6430G03331-8G</b> REV. A
APPROVED	VJ	SHEET 4 OF 5
DATE	8/30/2018	TITLE T/R DUPLEX BEARING REMOVAL / INSTALLATION KIT
		SCALE NTS

COPYRIGHT © 2018 BY DART AEROSPACE LTD  
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS  
NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT  
WRITTEN PERMISSION FROM DART AEROSPACE LTD.

8

7

6

5

4

3

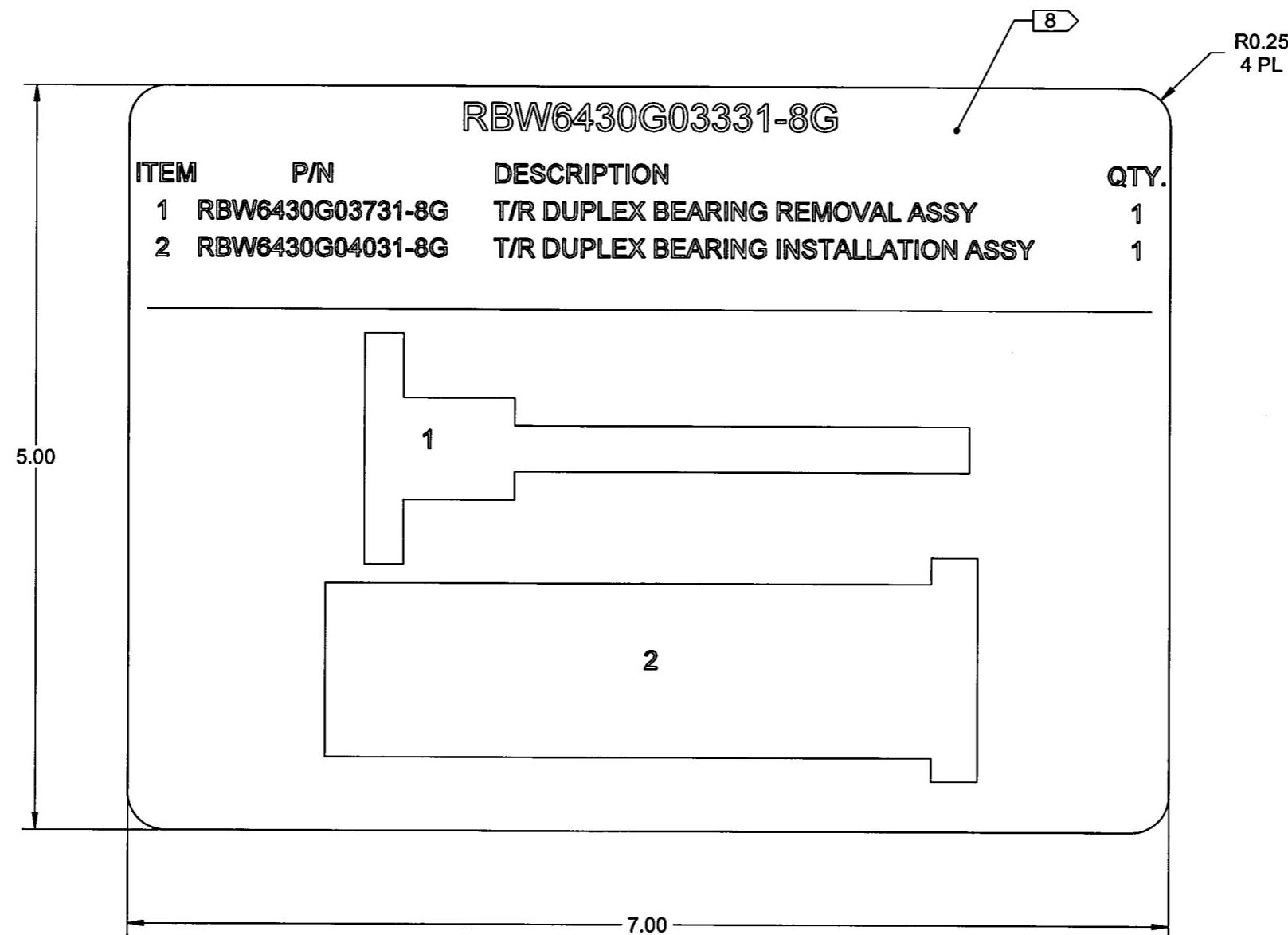
2

1

8 7 6 5 4 3 2 1

D

D



NOTES:

1) MATERIAL: MULTI-CRAFT PLASTICS # LM922402

2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) BREAK SHARP EDGES: N/A

7) IDENTIFICATION: N/A

8) BLACK BACKGROUND WITH WHITE LETTERS AND LINES

RBW6430G03331-8G-4 POSITION PLACARD

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	VM	
CHECKED	VM	
MFG. APPR.	DP	
APPROVED	VJ	TOOL PART # RBW6430G03331-8G REV. A SHEET 5 OF 5 TITLE T/R DUPLEX BEARING REMOVAL / INSTALLATION KIT SCALE NTS
DATE	8/30/2018	COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

8

7

6

5

4

3

2

1

A